



HARBURN INC.

APPLIQUES



SIZE	200	300	500	1,000	2,500	5,000
3/4"	.86	.78	.70	.58	.50	.42
1"	.90	.80	.72	.58	.54	.44
1 1/4"	.98	.86	.80	.72	.65	.54
1 1/2"	1.18	1.04	.94	.80	.70	.60
1 3/4"	1.34	1.20	1.18	.92	.82	.72
2"	1.56	1.40	1.30	1.10	.94	.90

6(P)

- * Minimum order is 200 qty
- * Normally done as 100 % embroidery
- * Available in any shape

- * Self adhesive
- * Optional heat seal
- * Packaged on sheets

PRODUCT INFORMATION (APPLIES TO ALL PATCHES)

- » **Patches are a great option to direct embroidery**
- » **Prices are based** on size, quantity and percent of embroidery
- » **Calculate the size** of your custom embroidered patch by adding the length + width and then divide by 2
- » For best result in **letter clarity**, all lettering should be 1/4" in height
- » **Merrowed border:** is the standard edge finish for all round, oval, rectangle, square, triangle designs
- » **Laser border:** is always used for all odd shapes, and is optional on circle, square, rectangle designs for the illusion of direct embroidery
- » **Thread colors:** are chosen to match as close possible to your requested pms colors
 - Color fast thread ADD \$.30(P) each emblem
 - Metallic gold/silver thread ADD 30% (P) ea
- » **Order delivery:** is 3-4 weeks with receipt of confirmed art and purchase order
- » **Pre-production sample delivery:** is 2-3 weeks with receipt of confirmed art and purchase order pre - production \$ 200.00(P) is an approximate cost based on size and percentage of embroidery consult your account representative for confirmation.
- » **Rush service:** available add'l 60 % (P) approx 2- 3 weeks consult your account representative for confirmation.
- » **Tape charge:** for quantities 10-49 \$300.00 (P)
 - NO tape charge for quantities 50 plus
- » **Heat seal and self adhesive backing:**
 - 2-3 1/2" sizes ADD \$.20 (P)
 - 4-5" sizes ADD \$.40 (P)
 - 5 1/2" and up special quoted with design
- » **Heat seal application:** 300-350 for 5-10 seconds on heat press machine
 - Once patch is heat sealed, patch becomes permanent. We also suggest to sew on each patch.
 - **Do NOT bleach when washing**
- » **Self adhesive** patches come on a removable paper and can be moved for a limited time from product to product.
 - Not a permanent application
 - Can be heat pressed on as above to become permanent.
- » **Magnet pocket:** \$14.00 (P)
- » **Cutch backing set of 3:** ADD \$3.00 (P)