



HARBURN INC.

PATCHES 40-55% EMBROIDERY**



40 - 55% EMBROIDERY COVERAGE											
SIZE	*10	*25	50	100	200	300	500	1,000	2,000	3,000	5,000
2"	8.00	7.00	2.52	1.68	1.12	1.04	.86	.72	.70	.54	.52
2 1/2"	8.40	7.50	3.16	2.08	1.48	1.32	1.08	.96	.88	.76	.66
3"	8.84	8.00	4.24	2.80	1.94	1.76	1.46	1.30	1.16	1.06	.98
3 1/2"	9.00	8.60	5.44	3.72	2.48	2.24	1.86	1.60	1.48	1.20	1.14
4"	10.50	9.00	6.20	4.08	2.84	2.56	2.20	1.88	1.76	1.48	1.34
4 1/2"	11.38	10.00	7.16	4.70	3.32	3.00	2.52	2.16	2.04	1.68	1.52
5 1/2"	12.40	11.00	7.90	5.16	3.60	3.28	2.76	2.36	2.32	1.88	1.76
*TAPE CHARGE ADD \$300.00(P)											11(P)

PRODUCT INFORMATION (APPLIES TO ALL PATCHES)

- » **Patches are a great option to direct embroidery**
- » **Prices are based** on size, quantity and percent of embroidery
- » **Calculate the size** of your custom embroidered patch by adding the length + width and then divide by 2
- » For best result in **letter clarity**, all lettering should be 1/4" in height
- » **Merrowed border:** is the standard edge finish for all round, oval, rectangle, square, triangle designs
- » **Laser border:** is always used for all odd shapes, and is optional on circle, square, rectangle designs for the illusion of direct embroidery
- » **Thread colors:** are chosen to match as close possible to your requested pms colors
 - Color fast thread ADD \$.30(P) each emblem
 - Metallic gold/silver thread ADD 30% (P) ea
- » **Order delivery:** is 3-4 weeks with receipt of confirmed art and purchase order
- » **Pre-production sample delivery:** is 2-3 weeks with receipt of confirmed art and purchase order pre - production \$ 200.00(P) is an approximate cost based on size and percentage of embroidery consult your account representative for confirmation.
- » **Rush service:** available add'l 60 % (P) approx 2- 3 weeks consult your account representative for confirmation.
- » **Tape charge:** for quantities 10-49 \$300.00 (P)
 - NO tape charge for quantities 50 plus
- » **Heat seal and self adhesive backing:**
 - 2-3 1/2" sizes ADD \$.20 (P)
 - 4-5" sizes ADD \$.40 (P)
 - 5 1/2" and up special quoted with design
- » **Heat seal application:** 300-350 for 5-10 seconds on heat press machine
 - Once patch is heat sealed, patch becomes permanent. We also suggest to sew on each patch.
 - **Do NOT bleach when washing**
- » **Self adhesive** patches come on a removable paper and can be moved for a limited time from product to product.
 - Not a permanent application
 - Can be heat pressed on as above to become permanent.
- » **Magnet pocket:** \$14.00 (P)
- » **Cutch backing set of 3:** ADD \$3.00 (P)