



# HARBURN INC.

## PATCHES 60-80% EMBROIDERY\*\*



60 - 80% EMBROIDERY COVERAGE											
SIZE	*10	*25	50	100	200	300	500	1,000	2,000	3,000	5,000
2"	9.00	8.00	2.72	1.80	1.20	1.10	.90	.74	.72	.60	.54
2 1/2"	9.40	8.50	4.40	2.88	2.00	1.76	1.48	1.24	1.16	.96	.88
3"	9.80	9.00	5.95	3.92	2.68	2.38	1.98	1.66	1.54	1.42	1.32
3 1/2"	10.00	9.60	7.20	4.74	3.22	2.88	2.38	2.02	1.86	1.72	1.58
4"	11.50	10.00	9.24	6.12	4.14	3.72	3.08	2.60	2.40	2.04	1.84
4 1/2"	12.38	11.00	10.04	6.60	4.52	4.08	3.40	2.88	2.70	2.20	2.04
5 1/2"	13.48	12.14	11.68	7.68	5.24	4.68	3.92	3.28	3.12	2.56	2.36
*TAPE CHARGE ADD \$300.00(P)											11(P)

### PRODUCT INFORMATION (APPLIES TO ALL PATCHES)

- » **Patches are a great option to direct embroidery**
- » **Prices are based** on size, quantity and percent of embroidery
- » **Calculate the size** of your custom embroidered patch by adding the length + width and then divide by 2
- » For best result in **letter clarity**, all lettering should be 1/4" in height
- » **Merrowed border:** is the standard edge finish for all round, oval, rectangle, square, triangle designs
- » **Laser border:** is always used for all odd shapes, and is optional on circle, square, rectangle designs for the illusion of direct embroidery
- » **Thread colors:** are chosen to match as close possible to your requested pms colors
  - Color fast thread ADD \$.30(P) each emblem
  - Metallic gold/silver thread ADD 30% (P) ea
- » **Order delivery:** is 3-4 weeks with receipt of confirmed art and purchase order
- » **Pre-production sample delivery:** is 2-3 weeks with receipt of confirmed art and purchase order pre - production \$ 200.00(P) is an approximate cost based on size and percentage of embroidery consult your account representative for confirmation.
- » **Rush service:** available add'l 60 % (P) approx 2- 3 weeks consult your account representative for confirmation.
- » **Tape charge:** for quantities 10-49 \$300.00 (P)
  - NO tape charge for quantities 50 plus
- » **Heat seal and self adhesive backing:**
  - 2-3 1/2" sizes ADD \$.20 (P)
  - 4-5" sizes ADD \$ .40 (P)
  - 5 1/2" and up special quoted with design
- » **Heat seal application:** 300-350 for 5-10 seconds on heat press machine
  - Once patch is heat sealed, patch becomes permanent. We also suggest to sew on each patch.
  - **Do NOT bleach when washing**
- » **Self adhesive** patches come on a removable paper and can be moved for a limited time from product to product.
  - Not a permanent application
  - Can be heat pressed on as above to become permanent.
- » **Magnet pocket:** \$14.00 (P)
- » **Cutch backing set of 3:** ADD \$3.00 (P)